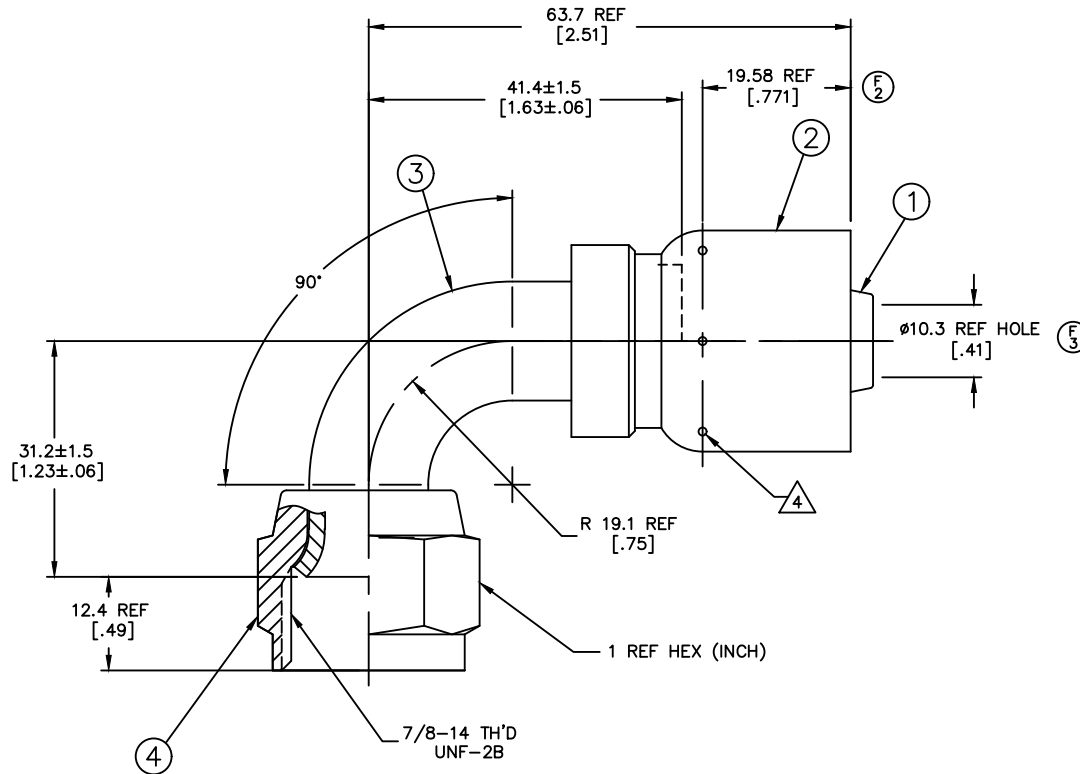


| REVISIONS |   |                       |                      |
|-----------|---|-----------------------|----------------------|
| REV       | DESCRIPTION   | DATE                  | APPROVED             |
| D         | REACTIVATED AS PER REV "B" TO SHOW AEROQUIP DESIGN  | 2006-05-16<br>RHJ/KBM | EN-F30034<br>DP-1299 |
| E         | 1) FINISH WAS "ZINC PLATE PER ACES 2751"  | 2020-08-02<br>SSW     | CO-0206362           |
| F         | ADDED MARKING FOR CRIMP LOCATION. UPDATED DRAWING ACCORDINGLY<br>1) ADDED NOTE #4<br>2) ADDED DIMENSION<br>3) WAS Ø9.6 [.38] REF HOLE | 2021-11-17<br>ARK     | CO-0221252           |



METRIC

4. CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). (F1)
3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
2. PROCESS AS FOLLOWS:
- (a) BRAZE PER ACES 67P3 OR P26 (NIPPLE ON SHORT TANGENT END).
  - (b) ZINC PLATE PER ES 2751DB. (F1)
  - (c) ASSEMBLE NUT AND FLARE PER FF481.
  - (d) ASSEMBLE SOCKET PER ES 2409P17.
1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

|  |              |                            |   |                                |            |
|--|--------------|----------------------------|---|--------------------------------|------------|
| FJ3244-1010S   | FW1314-1010S | FW1186-10S                 | 1F40016-10-01AB   | 210221-10S                     |            |
| PART NUMBER  | ① NIPPLE     | ② SOCKET                   | ③ ELBOW ③   | ④ NUT                          |            |
| LIST OF MATERIALS  |              |                            |   |                                |            |
| ITEM NO.   | MATERIAL     | DRAWN<br>D. SNYDER         | FLUID CONVEYANCE DIVISION<br>DRAWING TITLE<br><b>FITTING ASSEMBLY</b><br>90°, UNIVERSAL (SAE 37° OR 45°)<br>SWIVEL, 1503 HOSE |                                |            |
| 1  | STEEL        | CHECKED<br>R. D. WEBB      |   |                                |            |
| 2  | STEEL        | APPROVED<br>S. HAUBERT     |   |                                |            |
| 3  | STEEL        | RELEASE DATE<br>2001-01-12 |   |                                |            |
| 4  | STEEL        | EN-F20874                  | SIZE<br>A2  | DRAWING NUMBER<br>FJ3244-1010S | REV<br>F   |
|  |              | DP-1290                    | THIRD ANGLE PROJECTION  | SCALE<br>2/1                   | DIST<br>U  |
|  |              |                            |   | CAGE CODE<br>01276             | SHEET<br>1 |
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