



| REVISIONS |  |                      |                      |
|-----------|--|----------------------|----------------------|
| REV       | DESCRIPTION  | DATE                 | APPROVED             |
| D         | REDRAWN & REDESIGNED TO OLD AEROQUIP DESIGN REV "B"  | 2005-10-11<br>DS/BAT | EN-F28466<br>DP-1299 |
| E         | 1) FINISH WAS "ZINC PLATE PER ACES 2751"   | 2020-06-25<br>ADP    | CO-0204970           |
| F         | ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY.<br>1) ADDED NOTE #7<br>2) ADDED DIMENSION. | 2021-11-16<br>AAG    | CO-0221226           |

METRIC

|              |              |            |           |           |   |
|--------------|--------------|------------|-----------|-----------|---|
| FJ3244-0404S | FW1314-0404S | FW1186-04S | 409009-4S | 210221-4S |   |
| PART NUMBER  | ① NIPPLE     | ② SOCKET   | ③ ELBOW   | ④ NUT     | ⑥ |

- ⑦ CRIMP LOCATION IMPRESSION MARK (6-8 PLACES).
- ⑥ CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
- ⑤ ASSEMBLE NUT AND FLARE PER FF481.
- ④ ASSEMBLE SOCKET PER ES 2409P17.
- ③ ZINC PLATE PER ES 2751D8.  $E_1$
- ② BRAZE PER ACES 67P3 OR P26 (NIPPLE ON SHORT TANGENT END).
- ① DIMENSIONS ARE IN MILLIMETERS [INCHES].

| LIST OF MATERIALS |          | DRAWN                  |                                 | FLUID CONVEYANCE DIVISION |           |
|-------------------|----------|------------------------|---------------------------------|---------------------------|-----------|
| ITEM NO.          | MATERIAL | DSnyder                |                                 |                           |           |
| 1                 | STEEL    | CHECKED                |                                 |                           |           |
| 2                 | STEEL    | B.THOMAS               |                                 |                           |           |
| 3                 | STEEL    | APPROVED               |                                 |                           |           |
| 4                 | STEEL    | B.THOMAS               | DRAWING TITLE                   |                           |           |
|                   |          | RELEASE DATE           | FITTING ASSEMBLY                |                           |           |
|                   |          | 2005-10-12             | 90°, UNIVERSAL (SAE 37° OR 45°) |                           |           |
|                   |          | EN-F28466              | SWIVEL, 1503 HOSE               |                           |           |
|                   |          | DP-1299                | SIZE                            | DRAWING NUMBER            | REV       |
|                   |          | THIRD ANGLE PROJECTION | A3                              | FJ3244-0404S              | F         |
|                   |          |                        | SCALE                           | DIST                      | CAGE CODE |
|                   |          |                        | 2/1                             | U                         | 01276     |
|                   |          |                        |                                 |                           | SHEET     |
|                   |          |                        |                                 |                           | 1         |

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