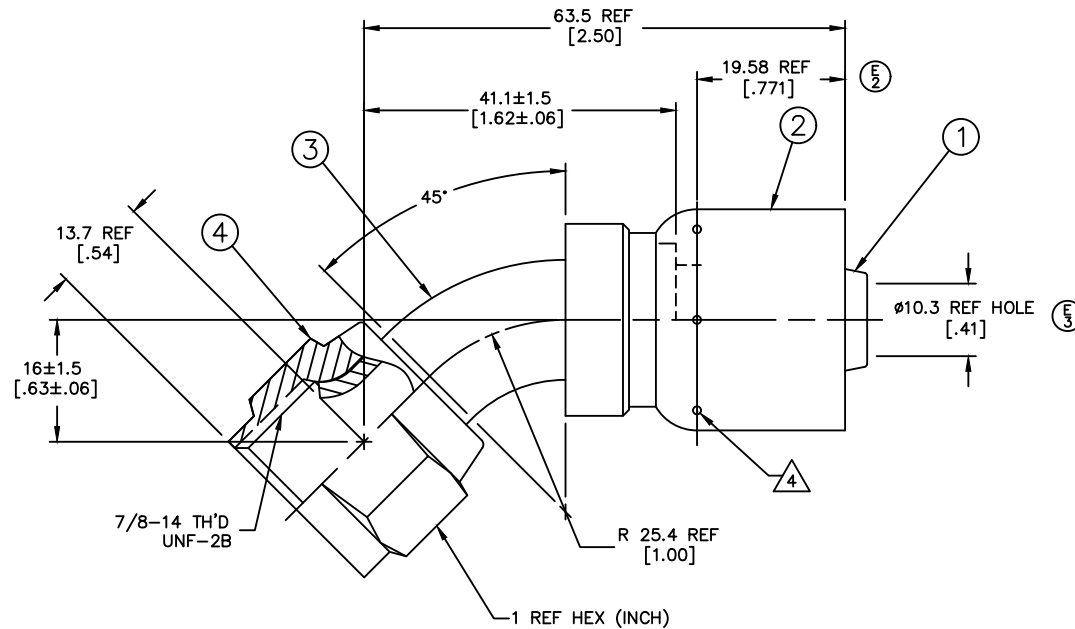


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REACTIVATED AS PER REV "A" TO SHOW AEROQUIP DESIGN	2006-05-16 RHJ/KBM	EN-F30034 DP-1299
D	1) FINISH WAS "ZINC PLATE PER ACES 2751"	2020-07-23 SSW	CO-0206201
E	ADDED MARKING FOR CRIMP LOCATION. UPDATED DRAWING ACCORDINGLY 1) ADDED NOTE #4 2) ADDED DIMENSION 3) WAS $\varnothing 9.6$ [.38] REF HOLE	2021-11-17 ARK	CO-0221252



METRIC

- 4. CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). (E)
- 3. CAN BE MADE FROM TUBING FROM SPECIFICATIONS ON ELBOW DRAWING.

2. DIMENSIONS ARE IN MILLIMETERS [INCHES].

1. PROCESS AS FOLLOWS:

- (a) BRAZE PER ACES 67P3 OR P26.
- (b) ZINC PLATE PER ES 2751D8.
- (c) ASSEMBLE NUT AND FLARE PER FF481.
- (d) ASSEMBLE SOCKET PER ES 2409P17.

(D)

FJ3243-1010S	FW1314-1010S	FW1186-10S	404501-10S	210221-10S	
PART NUMBER	(1) NIPPLE	(2) SOCKET	(3) ELBOW	(3) (4) NUT	

LIST OF MATERIALS

ITEM NO.	MATERIAL	DRAWN S. BOHN	CHECKED R. D. WEBB	APPROVED G. CLARK	RELEASE DATE 2001-01-16	EN-F20803	DP-1290	THIRD ANGLE PROJECTION	SIZE A2	DRAWING NUMBER FJ3243-1010S	REV E	
1	STEEL											
2	STEEL											
3	STEEL											
4	STEEL											
									SCALE 2:1	DIST U	CAGE CODE 01276	SHEET 1

Danfoss FLUID CONVEYANCE DIVISION

DRAWING TITLE
FITTING ASSEMBLY
45°, UNIVERSAL (SAE 37° OR SAE 45°)
SWIVEL, 1503 HOSE

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