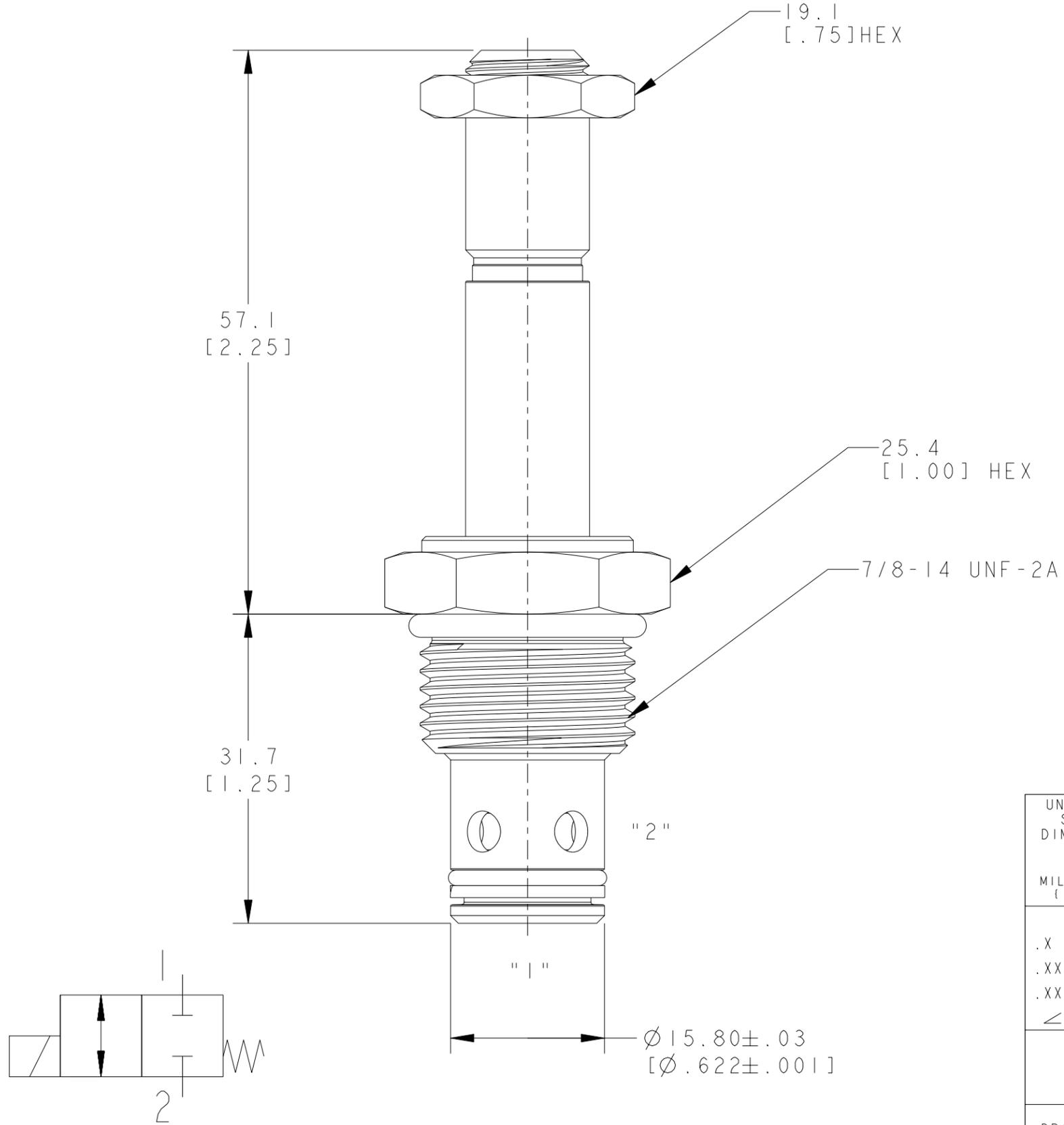


REV	DESCRIPTION	BY	CHK	DATE	ECN / MPS
A	ENGINEERING RELEASE	JGS	AH	2/12/05	M63978



NOTE:

- 1 USE VALVE CAVITY C-10-2
- 2 TORQUE INTO CAVITY:
ALUMINUM CAVITY: 47-54 N.m[35-40 lbf.ft]
STEEL CAVITY: 68-75 N.m[50-55 lbf.ft]

MC
DISTRIBUTION CODE(S)

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES <input type="checkbox"/> MILLIMETERS (INCHES) <input checked="" type="checkbox"/>	DRAWING BASED ON ANSI Y14.5M-1982	
	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)	
TOLERANCES .X ± .XX ± .XXX ± < ±	DRAWN JGS BY/DATE 6/19/03	MATERIAL/HEAT TREAT
	CHECKED AH BY/DATE 3/10/05	
UNSPECIFIED RADII ARE: ----	ENGRG BY/DATE	TITLE
	METALLURGY BY/DATE	SOLENOID VALVE INSTALLATION
UNSPECIFIED DRAFT ANGLES ARE: ----°	<input checked="" type="checkbox"/> THIRD ANGLE PROJECTION <input type="checkbox"/> DO NOT SCALE	NUMBER A-2416-059
	B SIZE	ARITHMETICAL AVERAGE <input checked="" type="checkbox"/> SCALE 2/1 SHEET 1 OF 1

