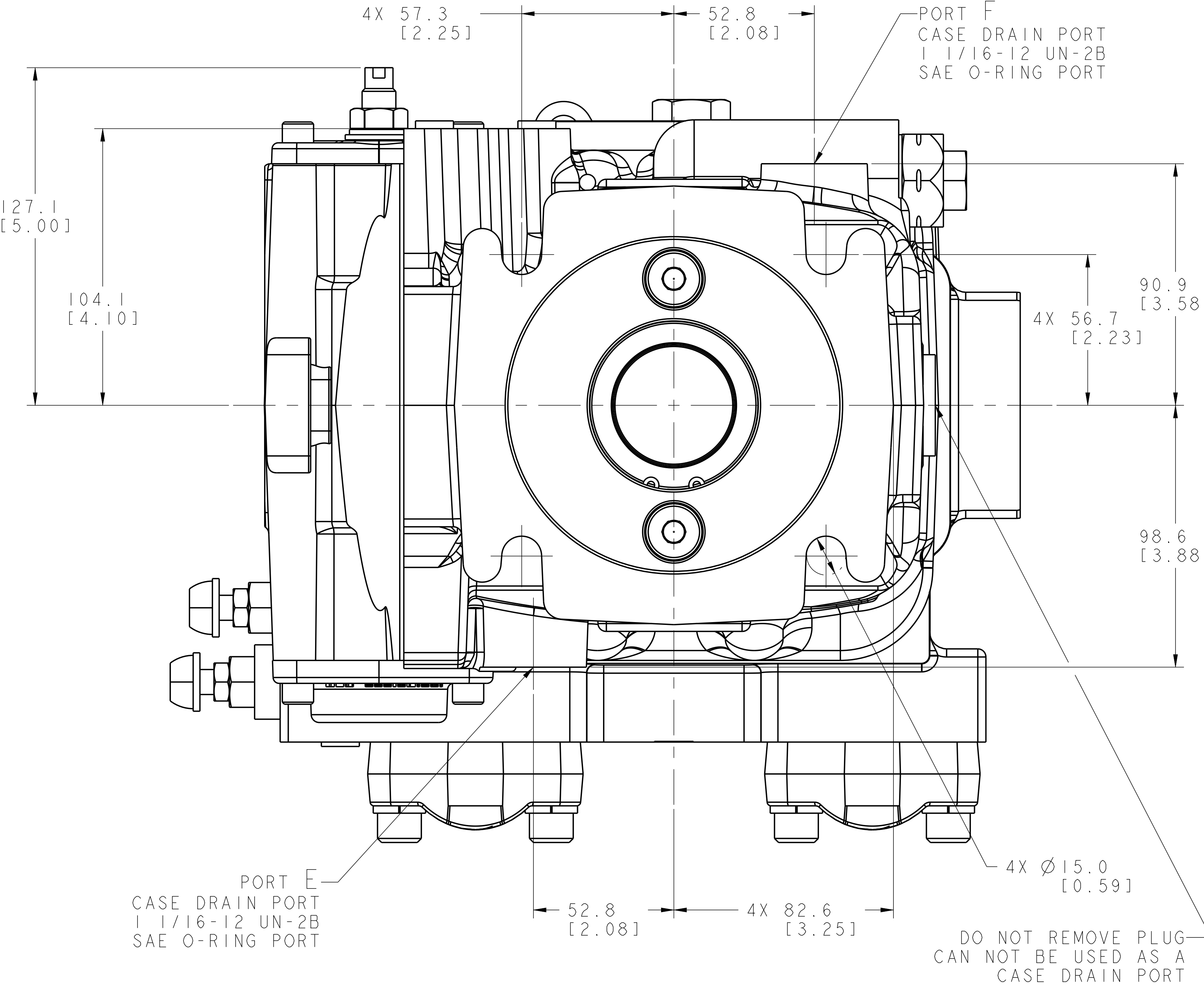
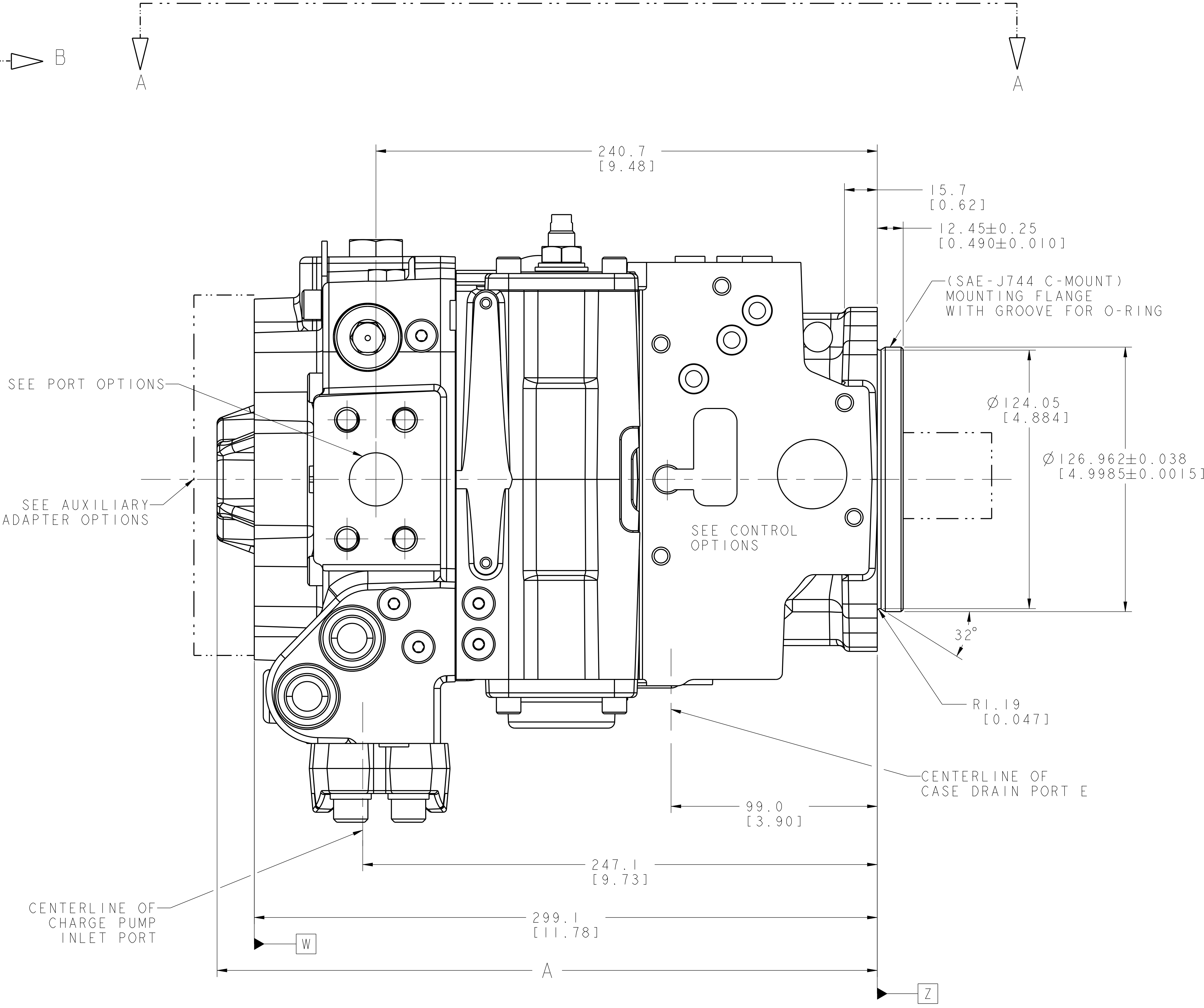


REV	DESCRIPTION	BY	CHK	DATE	ECN / MPS
A	RELEASE FOR SAMPLES AND ESTIMATES	RLL		5-9-95	X7920
B	ENGINEERING RELEASE SHT 1 -(4E)[4.85]/123.2 WAS [4.52]/114.8 -2)P/N 1216 2193 WAS 1204 0753 -3)(4C)P/N 1212 4075 WAS 1210 3881 -4)(1E)4X [2.25]/57.3 WAS 4X [2.25]/57.2 SHT 1 AND SHT 2 -5) REVISED PICTORIALY	JJV		4-15-96	28055
C	REVISED PICTORIALY SERVO PISTON BOLT	RLL		6-5-96	28284
D	SHT 1 (5E)REVISED PICTORIALY HOOK HOLE	EMR	JED	12-11-97	30392
E	-1)REVISED PICTORIALY LPRV -2)SHEET 2 (3F)ADDED 110.5/[4.35] -3)(2D)REVISED PICTORIALY SHAFT END VIEW	EMR	JED	7-21-98	31498
F	REVISED PICTORIALY HOUSING	EMR	JED	11-25-98	32115
G	SHT 1 (5C)REVISED MATING CONNECTOR CALL-OUT	JMS	JMS	9-30-03	44352
H	SHT 1 (7A)DIM A WAS 300.3[11.83], 303.7[11.96] 307.2[12.10] AND 314.1[13.37]	MJZ	MJZ	3-3-04	47059
J	REVISED AND REDRAWN IN PRO-E	PSG	MS	9-3-19	0114112
K	REVISED	PSG	JMB	9-3-19	0114112
L	REVISED	KCS	VRS	2-2-21	PA1J34XW65



CHARGE PUMP DISPLACEMENT	DIM A
13.9 cm ³ /r [0.85 in ³ /r]	309.9 [12.20]
17.4 cm ³ /r [1.06 in ³ /r]	313.4 [12.34]
21.0 cm ³ /r [1.28 in ³ /r]	317.0 [12.48]
27.9 cm ³ /r [1.70 in ³ /r]	323.8 [12.75]

- NOTE
- FOR ADDITIONAL INFORMATION ON INSTALLATION, START-UP PROCEDURES, AND RECOMMENDED FLUIDS, CONTACT YOUR EATON REPRESENTATIVE
 - ALL PORTS SEALED FOR SHIPPING
 - UNLESS OTHERWISE SPECIFIED ALL DIMENSION ARE NOMINAL
 - UNIT SHAFT ROTATION SPECIFIED IS VIEWED FROM INPUT SHAFT END

REVIEWED FOR CLASSIFICATION PER ESP-042

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN		DRAWING BASED ON ASME Y14.5-2009	
INCHES <input type="checkbox"/>	MILLIMETERS (INCHES) <input checked="" type="checkbox"/>	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)	
TOLERANCES		DRAWN RLL BY/DATE 5-17-95	
.X ± ---	.XX ± ---	CHECKED JGS BY/DATE 11-9-95	MATERIAL/HEAT TREAT ---
.XXX ± ---	≤ ± ---°	ENGRG MFW BY/DATE 11-9-95	TITLE
UNSPECIFIED RADI ARE: ---		METALLURGY --- BY/DATE ---	54, 64, 75 CC SERIES 2 VARIABLE PUMP INSTALLATION, HIGH TORQUE
UNSPECIFIED DRAFT ANGLES ARE: ---°		THIRD ANGLE PROJECTION <input checked="" type="checkbox"/> DO NOT SCALE	NUMBER A-991-003
E SIZE		ARITHMETICAL AVERAGE <input checked="" type="checkbox"/>	SCALE 1/1 SHEET 1 OF 2

