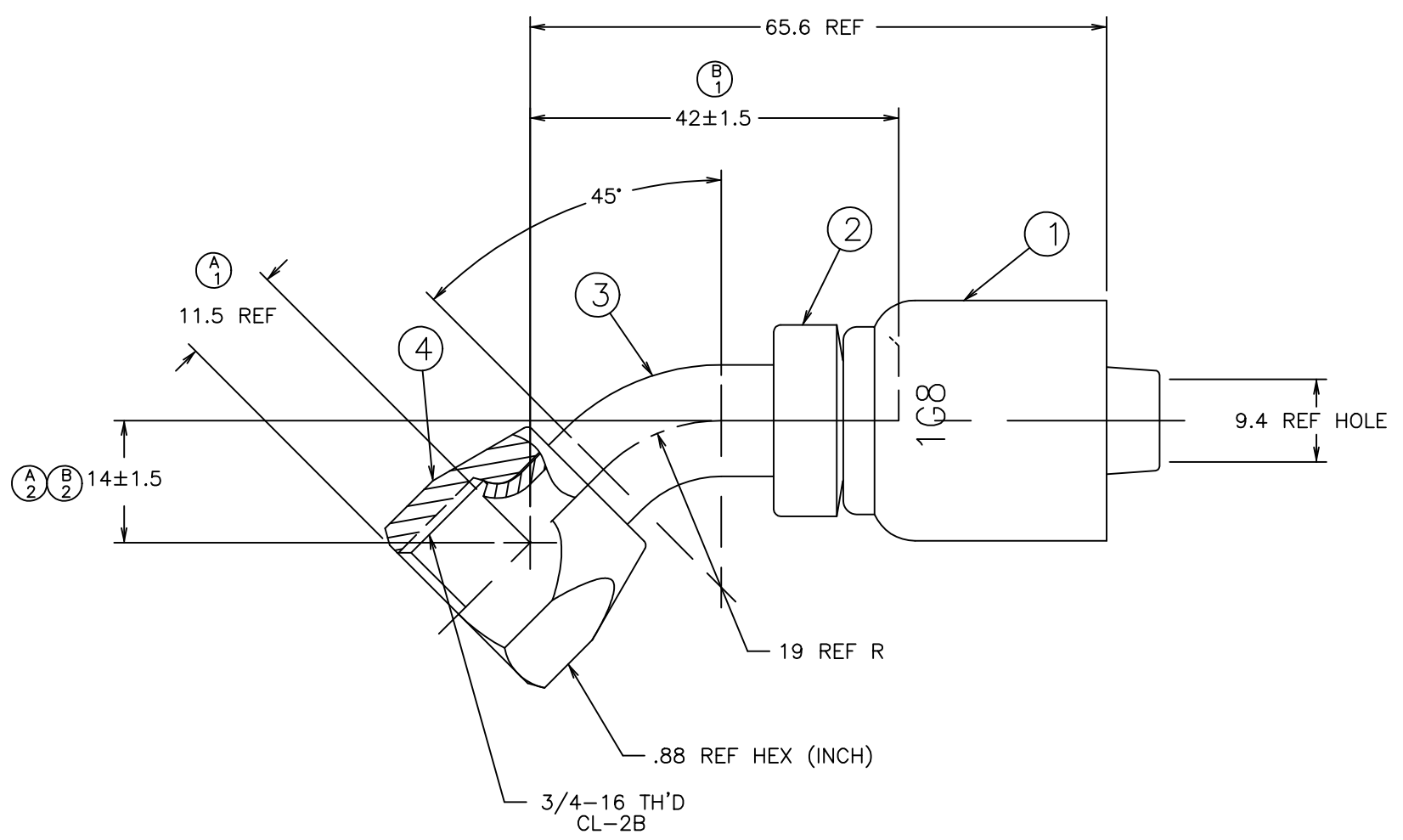


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REDRAWN - SUPERSEDES 1GA_FJA_ REV. "NONE" FOR 1GA8FJA8 (1) WAS 12.8 REF (2) WAS 13.9+1.5-1.4	12-13-95	EN-F16130 DP-24900
B	(1) TOLERANCE WAS ± 0.8 [± 0.031] (2) DIMENSION WAS 13.9+1.6/-1.4 [.55 \pm .06]	07-09-22 PSW/ADN	0006852 -ECO



65.6	2.58	
42±1.5	1.654±.06	(B1)
19	.75	
14±1.5	.55±.06	(B2)
11.5	.45	
9.4	.37	
MM	INCH	

CONVERSION

METRIC

1GA8FJA8	1G8	1F40014-0808AB	1F40017-08-01AB	210221-8S
PART NUMBER	(1) SOCKET	(2) NIPPLE	(3) ELBOW (3) (4) NUT	

LIST OF MATERIALS		DRAWN	
ITEM NO.	MATERIAL	J.L. HUFFMAN	FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 45°, SAE 37° SWIVEL, OTC
1	STEEL	CHECKED	
2	STEEL	R. GARRETT	
3	STEEL	APPROVED	
4	STEEL	R. GARRETT	RELEASE DATE
		12-13-95	EN-F16130
		DP-24900	SIZE
		THIRD ANGLE PROJECTION	DRAWING NUMBER
			1GA8FJA8
			REV
			B
		SCALE 2/1	DIST U
		CAGE CODE 01276	SHEET

3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
2. 1SA8FJA8 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2, #3 AND #4.
1. PROCESS AS FOLLOWS:
 (a) BRAZE PER ACES 2814.
 (b) ZINC PLATE PER ACES 2751.
 (c) ASSEMBLE NUT AND FLARE ELBOW PER FF481.
 (d) ASSEMBLE SOCKET PER ACES 2813.

DWC.NO. 1GA8FJA8 SH. REV. B