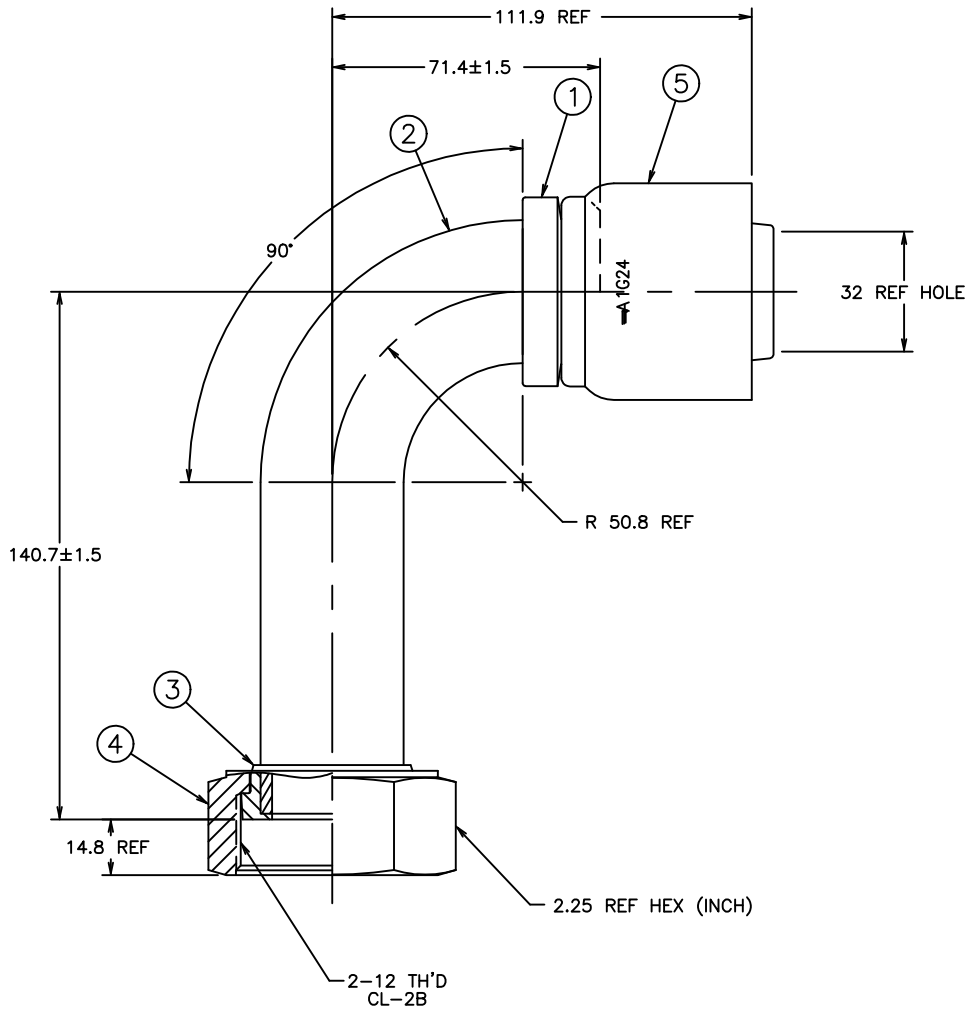


THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHER WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHT RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL OR DESIGN. (PER ISO 10016)

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REDRAWN - SUPERSEDES 1GA_FRC_SHEET 1/2 REV."B" FOR 1GA24FRC24	12-13-95	EN-F16103 DP-24900



140.7±1.5	5.54±.06
111.9	4.41
71.4±1.5	2.81±.06
50.8	2.00
32	1.26
14.8	.58
MM	INCH

CONVERSION

METRIC

CONVERTED DRAWING CADAM to AutoCAD 8/98

3. 1SA24FRC24 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1, #2, #3, AND #4.
 2. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
 1. PROCESS AS FOLLOWS:
 (a) ASSEMBLE NUT AND BRAZE PER ACES 2814.
 (b) ZINC PLATE PER ACES 2751.
 (c) ASSEMBLE SOCKET PER ACES 2813.

ITEM NO.	MATERIAL	DESCRIPTION	REV
1	STEEL	NIPPLE	
2	STEEL	ELBOW	
3	STEEL	SHOULDER	
4	STEEL	NUT	
5	STEEL	SOCKET	

1GA24FRC24	1F40014-2424AB	FC1454-24S	FC1229-2424S	FC1857-24-186	1G24
AEROQUIP PART NUMBER	① NIPPLE	② ELBOW	③ SHOULDER	④ NUT	⑤ SOCKET

LIST OF MATERIALS			
DRAWN		R.D.GARRETT	
CHECKED		M.MOLINA	
APPROVED		R.D.GARRETT	
RELEASE DATE		12-18-95	
EN-F16103 DP-24900		SIZE	C
THIRD ANGLE PROJECTION		DRAWING NUMBER	1GA24FRC24
SCALE 1/1		DIST U	CAGE CODE 01276
		SHEET NO	

DWG. NO. 1GA24FRC24 SH. REV. C