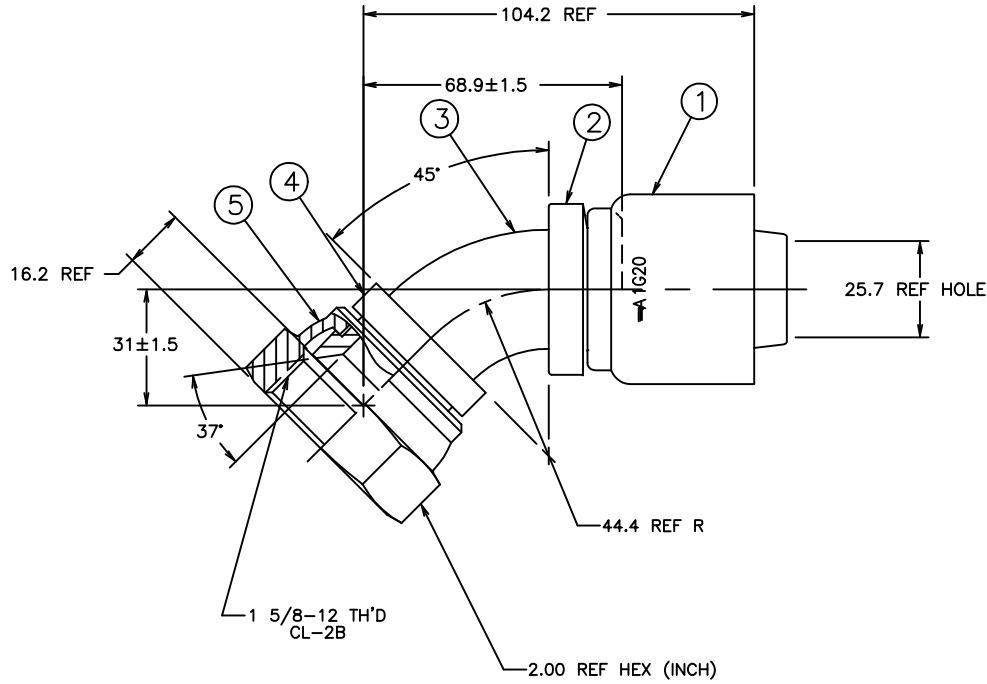


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REDRAWN - SUPERSEDES 1GA_FJA_ REV. "NONE" FOR 1GA20FJA20 (1) NOTE #1(c) WAS: "CRIMP NUT PER ACES 2409P2"	12-13-95	EN-F16130 DP-24900



104.2	4.10
68.9±1.5	2.71±.06
44.4	1.75
31±1.5	1.22±.06
25.7	1.01
16.2	.64
MM	INCH

CONVERSION

METRIC

CONVERTED DRAWING CADAM to AutoCAD 8/98

REV. A  
SH.  
1GA20FJA20  
DWG. NO.

- △ 3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
2. 1SA20FJA20 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2, #3, #4 AND #5.
1. PROCESS AS FOLLOWS:
- (a) BRAZE PER ACES 2814.
  - (b) ZINC PLATE PER ACES 2751.
  - (c) CRIMP NUT PER ACES 2813.
  - (d) ASSEMBLE SOCKET PER ACES 2813.

1GA20FJA20	1G20	1F40014-2020AB	FC2965-20S	FC2775-2020S	210204-20S
AEROQUIP PART NUMBER	① SOCKET	② NIPPLE	③ ELBOW	△ ④ SHOULDER	⑤ NUT
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN J.L. HUFFMAN			
1	STEEL	CHECKED R.GARRETT			
2	STEEL	APPROVED R.GARRETT			
3	STEEL	RELEASE DATE 12-13-95			
4	STEEL	EN-F16130 DP-24900			
5	STEEL	THIRD ANGLE PROJECTION			
		SIZE C	DRAWING NUMBER 1GA20FJA20		REV A
		SCALE 1/1	DIST U	CAGE CODE 01276	SHEET NO

*Garrett* FLUID CONVEYANCE DIVISION  
DRAWING TITLE  
FITTING ASSEMBLY  
45°, SAE 37° SWIVEL, OTC