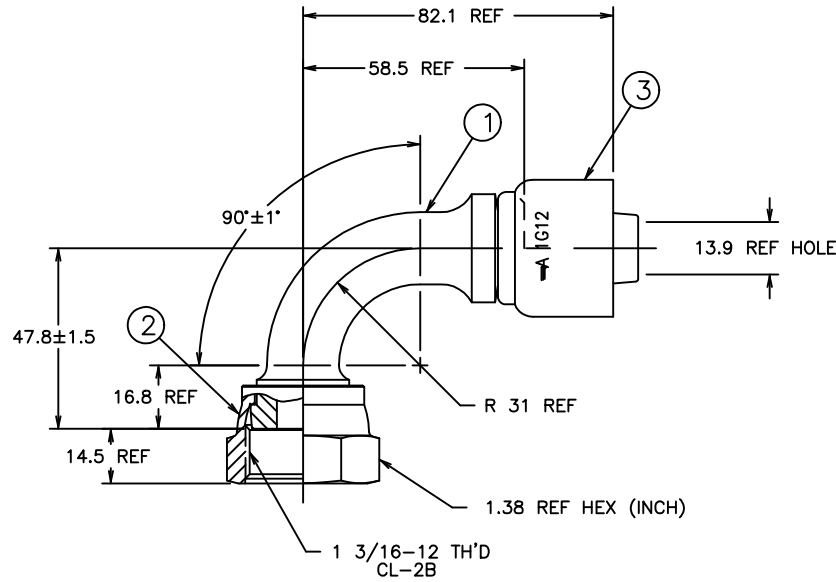


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REVISIONS

REV	DESCRIPTION	DATE	APPROVED
D	REDRAWN - SUPERSEDES 1GA_FRB_SHEET 2 REV.'C' FOR 1GA12FRB12	12-8-95	EN-F16102 DP-24900



82.1	3.23
58.5	2.30
47.8±1.5	1.88±.06
31	1.22
16.8	.66
14.5	.57
13.9	.55
MM	INCH

CONVERSION

METRIC

2. 1SA12FRB12 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 AND #2.

1. PROCESS AS FOLLOWS:
- BEND NIPPLE TO DIMENSIONS SHOWN.
 - ZINC PLATE PER ACES 2751.
 - CRIMP NUT PER ACES 2409P1.
 - ASSEMBLE SOCKET PER ACES 2813.

ITEM NO.	MATERIAL	1GA12FRB12	1F40023-1212AB	FC1473-12S	1G12
		AEROQUIP PART NUMBER	① NIPPLE	② NUT	③ SOCKET
LIST OF MATERIALS					
		DRAWN M MOLINA		FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 90°, ORS FEMALE SWIVEL, OTC	
		CHECKED R.D.GARRETT			
		APPROVED R.D.GARRETT			
		RELEASE DATE 12-8-95			
		EN-F16102 DP-24900		SIZE C	DRAWING NUMBER 1GA12FRB12
		THIRD ANGLE PROJECTION		SCALE 1/1	DIST U
				CAGE CODE 01276	SHEET NO

DWG. NO. 1GA12FRB12 SH. D

CONVERTED DRAWING CADAM to AutoCAD 8/98