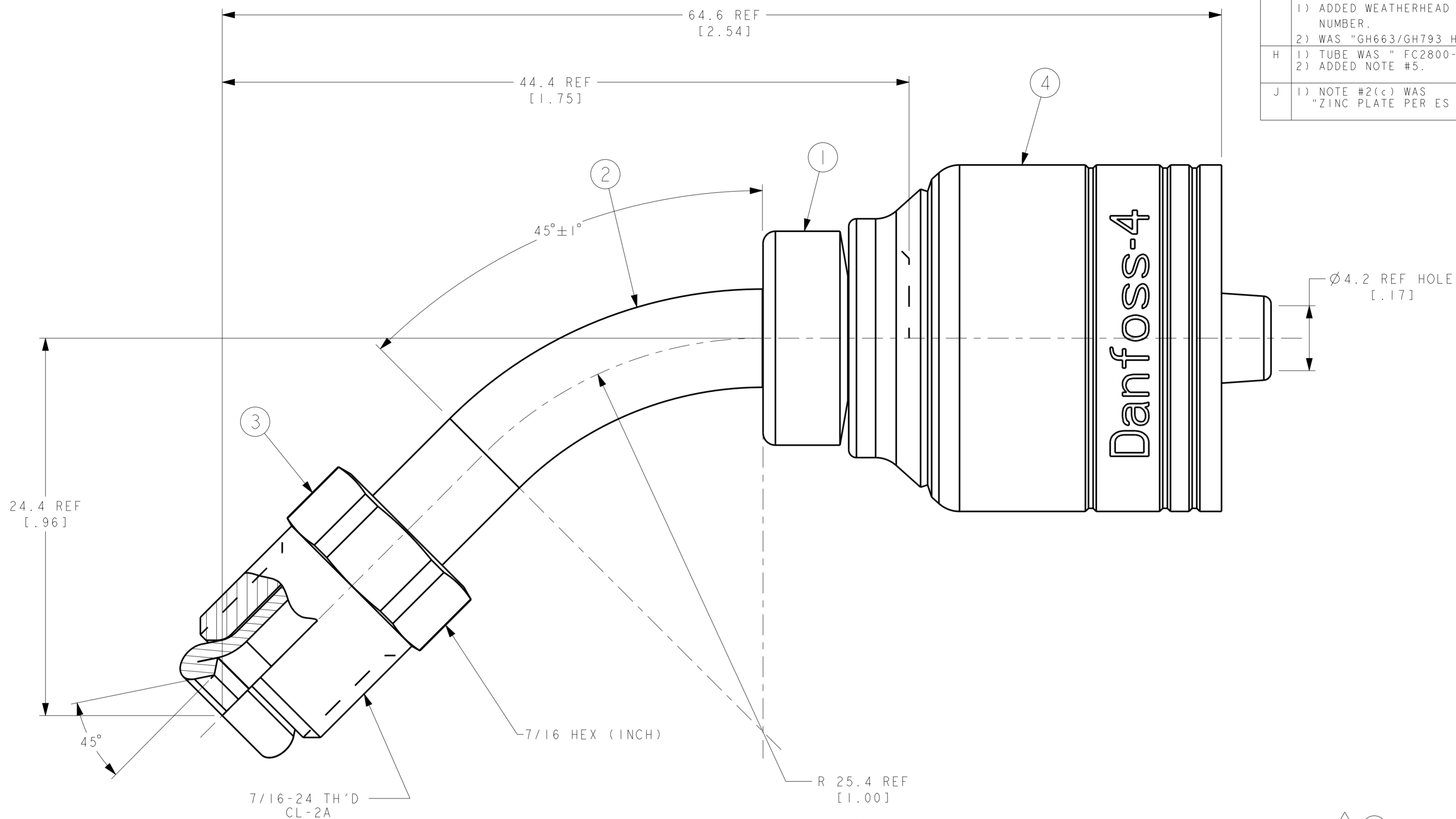


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
G	REDRAWN ON PRO-E. UPDATED TO LATEST FORMAT AND DIMENSION STYLE. 1) ADDED WEATHERHEAD PART NUMBER. 2) WAS "GH663/GH793 HOSE".	2007-10-22 DDP/ADN	0007770-ECO DP-1693
H	1) TUBE WAS " FC2800-035-0250". 2) ADDED NOTE #5.	2009-05-19 AGV/SRH	0030313-ECO DP-1299
J	1) NOTE #2(c) WAS "ZINC PLATE PER ES 2751".	2020-05-28 AKG	CO-0203704



METRIC

5. ALTERNATE MATERIAL FC2800-035-0250 IS ACCEPTABLE. (H2)

4. DIMENSIONS ARE IN MILLIMETERS [INCHES].

3. ISA4MFA4 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1, #2, AND #3.

2. BLANK LENGTH OF TUBING TO BE 49.81±0.38 [1.961±.015].
(LENGTH FURNISHED BY MANUFACTURING)

1. PROCESS AS FOLLOWS:

- (a) FLARE ONE END OF TUBING PER FF477.
- (b) ASSEMBLE NUT AND BRAZE PER ACES 2814.
- (c) ZINC PLATE PER ES 2751D8. (J1)
- (d) BEND TO DIMENSIONS SHOWN.
- (e) ASSEMBLE SOCKET PER ACES 2813.

04Z-B44	IAA4MFA4	IF40014-0404AB	FC3032-035-0250	186-1299-4	IA4
WEATHERHEAD PART NUMBER	AEROQUIP PART NUMBER	(1) NIPPLE	(2) TUBING (2)	(3) NUT	(4) SOCKET

LIST OF MATERIALS

ITEM NO.	MATERIAL	FLUID CONVEYANCE DIVISION MAUMEE, OHIO U.S.A.	DRAWN D. POL
1	STEEL		CHECKED A. NAGARKATTI
2	STEEL		APPROVED A. NAGARKATTI
3	STEEL		RELEASE DATE 2007-10-22
4	STEEL		DRAWING INTERPRETATION PER ES 10
		0007770-ECO DP-1693	CAGE CODE 01276
		THIRD ANGLE PROJECTION	DIST U
		SIZE A2	DRAWING NUMBER
		SCALE 5/1	IAA4MFA4
		SHEET 1	REV J
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