



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
P	REDRAWN & REDESIGNED. 1) REMOVED 1A SOCKET FITTING. 2) REPLACED IF13 SOCKET DESIGN BY IF15 SOCKET DESIGN.	2015-05-27 VPC	0110383-ECO
R	1) ADDED WEATHERHEAD PART NUMBER.	2015-07-21 SMP/DHS	0112485-ECO
S	1) ADDED PART 1AA6FJA6TZ. 2) ADDED NOTE #3. 3) ADDED NOTE CALLOUT #2.	2015-11-09 DHS	0116792-ECO RPS 45713
T	1) ADDED "CODE IF15-06R2" TO NOTE #2 & #3.	2016-10-19 KSD/VPC	0128091-ECO
U	1) FINISH WAS "ZINC PLATE PER ES 2751".	2020-05-27 DMK	CO-0203713
V	1) ADDED WEATHERHEAD PART #06Z-686-TZ.	2021-07-27 AAG	CO-0219274

METRIC

(V) 1	(S) 1	(P) 1	3	06Z-686-TZ	1AA6FJA6TZ	IF40331-0606-01	503-210201-6	IF15-06TZ
(S) 3	(R) 1	(P) 2	2	06Z-686	1AA6FJA6	IF40331-0606-01	210201-6S	IF15-06-S
WEATHERHEAD PART NUMBER		AEROQUIP PART NUMBER		(1) NIPPLE	(2) NUT	(3) SOCKET		

LIST OF MATERIALS

ITEM NO.	MATERIAL
1	STEEL
2	STEEL
3	STEEL

FLUID CONVEYANCE DIVISION  
MAUMEE, OHIO U.S.A.

**Danfoss**

0110383-ECO    CAGE CODE 01276

THIRD ANGLE PROJECTION    DIST U

SIZE A3  
SCALE 2/1  
SHEET 1

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DRAWN	V. CHOUDHARI
CHECKED	V. CHOUDHARI
APPROVED	M. WELLS
RELEASE DATE	2015-05-27
DRAWING INTERPRETATION PER ES 10	
DRAWING TITLE	
FITTING ASSEMBLY	
45°, SAE 37° FEMALE SWIVEL	
1 AND 2 WIRE BRAIDED HOSE	
DRAWING NUMBER	REV
1AA6FJA6	V

3. PROCESS AS FOLLOWS: (S) (T)
- RADIUS FLARE PER FF481.
  - ZINC NICKEL PLATE PER ES 16P66.
  - ASSEMBLE NUT & CRIMP SOCKET PER ACES 2813 CODE IF15-06R2.
  - EXPAND NIPPLE PER ES 4377.
  - BEND TO DIMENSIONS SHOWN PER ACES 1964.
2. PROCESS AS FOLLOWS: (T) (U)
- RADIUS FLARE PER FF481.
  - ZINC PLATE PER ES 2751D8.
  - ASSEMBLE NUT & CRIMP SOCKET PER ACES 2813 CODE IF15-06R2.
  - EXPAND NIPPLE PER ES 4377.
  - BEND TO DIMENSIONS SHOWN PER ACES 1964.
1. DIMENSIONS ARE IN MILLIMETERS [INCHES].