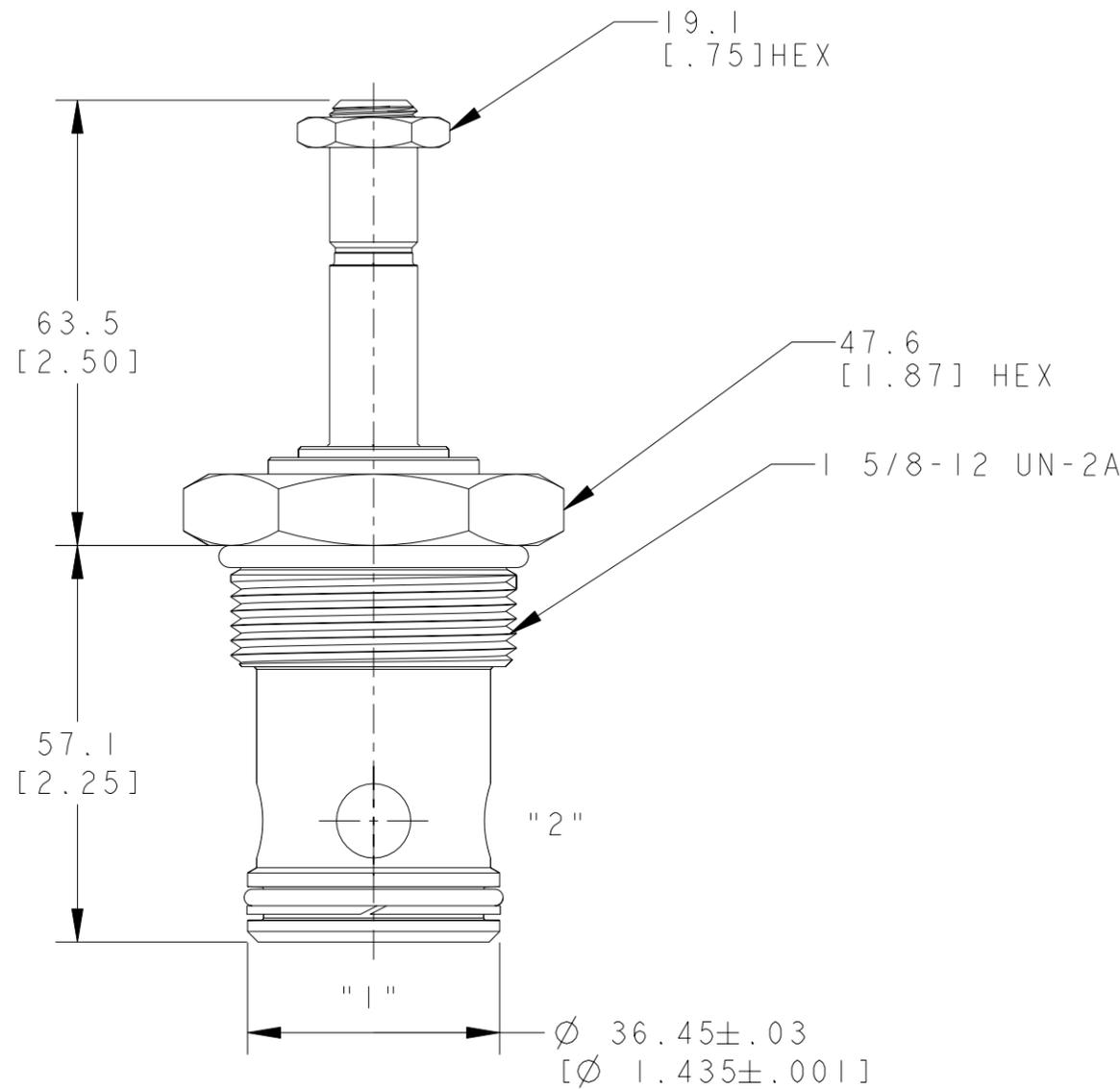
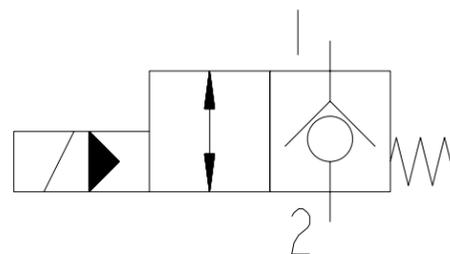


REV	DESCRIPTION	BY	CHK	DATE	ECN / MPS
A	ENGINEERING RELEASE	JGS	AH	2/12/05	M63978
B	DIMENSIONS WERE DISTORTED	VR	VR	04/22/12	M85407



NOTE:

- USE VALVE CAVITY C-20-2
- TORQUE INTO CAVITY:
ALUMINUM CAVITY: 128-155 N.m [95-115 lbf.ft]
STEEL CAVITY: 163-183 N.m [120-135 Lbf.ft]
- NET WEIGHT INCLUDING COIL: 1.2 kg [2.70 lb]



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES <input type="checkbox"/> MILLIMETERS (INCHES) <input checked="" type="checkbox"/>		DRAWING BASED ON ANSI Y14.5M-1982	
TOLERANCES		THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)	
.X ±		DRAWN JGS	MATERIAL/HEAT TREAT
.XX ±		BY/DATE 6/232/03	
.XXX ±		CHECKED LMD	TITLE
< ±		BY/DATE 8/4/03	
UNSPECIFIED RADII ARE:	----	ENGRG	SOLENOID VALVE INSTALLATION
		BY/DATE	
UNSPECIFIED DRAFT ANGLES ARE:	----	METALLURGY	NUMBER
		BY/DATE	
B SIZE		THIRD ANGLE PROJECTION	SCALE 1/1
		DO NOT SCALE	
		ARITHMETICAL AVERAGE	SHEET 1 OF 1



NUMBER
A-2416-017